







NUTRITION INFORMATION

SERVING SIZE: 1 sandwich

Amount per Serving	
Calories	338 kcal
Protein	21.64 g
Carbohydrate	31.62 g
Total Fat	14.02 g
Saturated Fat	4.76 g
Cholesterol	57.63 mg
Vitamin A	435.25 IU
Vitamin C	12.20 mg
Iron	7.02 mg
Calcium	70.47 mg
Sodium	796.30 mg
Dietary Fiber	3.47 g

EQUIVALENTS: 1 sandwich provides 2 oz equiv meat/meat alternate, 1/4 cup other vegetable and 2 oz equiv WGR grain.

Recipe HACCP Process: #2 Same Day Service

"Awesome! Because they are sloppy meat, and my name's Joe!"

- STUDENT



Sloppy Farmer Joes • 50 servings (1 sandwich)

INGREDIENTS	WEIGHT	MEASURE	METHOD	NOTES
Onions	2 lb		1 Trim and peel onions. Cut into 1-inch pieces.	You can use 6 lb 4 oz cooked meat in place of the raw. If you use leaner beef, add oil to cook as necessary.
Sweet bell peppers (any color)	1 lb		2 Stem, core and seed peppers. Cut into 1-inch pieces.	
Celery	1 lb		3 Trim celery and cut into 1-inch pieces.	
Ground beef, 80% lean	8 lb 8 oz		Ocook beef and water in 30-gal steam kettle or tilt skillet on high heat, stirring occasionally to break up the meat, until no	
Water		2 cups	longer pink, 25 to 30 minutes. Drain the cooked beef. Set aside.	
Mushrooms, white button	1 lb 8 oz		⑤ Meanwhile, in batches, pulse the onions, peppers, celery and mushrooms in a food processor fitted with a steel blade until chopped into ¼-inch pieces, 6 to 8 pulses per batch. (Alternatively, do this step by hand).	
Vegetable oil	1.75 oz	¼ cup	6 Add the chopped vegetables and oil to the kettle or tilt skillet. Cook, covered, over high heat, stirring occasionally, until soft, about 10 minutes.	
Low-sodium tomato sauce	3 lb 4 oz	1 qt + 1 cup	Reduce heat to low. Stir in tomato sauce, vinegar, tomato paste, sugar, Worcestershire sauce, garlic powder, onion powder,	
Cider vinegar	1 lb	2 cups	mustard, pepper and salt. Add the beef and stir well to combine. Cook until heated through, 10 to 20 minutes.	
Tomato paste	12 oz	1½ cups		
Brown sugar	8 oz	1 cup (packed)		
Worcestershire sauce	4 oz	½ cup		
Garlic powder		¼ cup		
Onion powder		¼ cup		
Ground mustard seed		2 Tblsp		
Ground black pepper		2 Tblsp		
Kosher salt		1 Tblsp		
			Transfer to a large mixing bowl. Stir the mixture in standing mixer fitted with paddle attachment until crumbled and thoroughly combined, 5 to 10 minutes on low speed.	
Whole-grain buns (2 oz equiv each)		50 each	Serve 3-ounce portions on buns.	